

3M COMPANY - ADHESIVES, SEALERS & COATINGS DIV -- SCOTCHWELD 18388 ADHESIVE (GREEN) -- 8040-00-180-5941

===== Product Identification =====

Product ID:SCOTCHWELD 18388 ADHESIVE (GREEN)

MSDS Date:01/01/1987

FSC:8040

NIIN:00-180-5941

Kit Part:Y

MSDS Number: BGSWC

=== Responsible Party ===

Company Name:3M COMPANY - ADHESIVES, SEALERS & COATINGS DIV

Emergency Phone Num:612-733-1110 OP55

CAGE:04963

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Contractor Identification ===

Company Name:3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

===== Composition/Information on Ingredients =====

Ingred Name:POLYAMIDE RESIN

Fraction by Wt: 81.0%

Ingred Name:PIGMENTS & FILLERS

Fraction by Wt: 19.0%

===== Hazards Identification =====

Effects of Overexposure:EYE:SEVERE

IRRT DIRECT CONTACT.SKN:MOD IRRT

POSS SENSITIZATION.INH:NO SOLVENT VAP.INGES:LOW TOX

===== First Aid Measures =====

First Aid:EYE:FLUSH 10 MIN W/WATER,CALL PHYS.SKN:WASH THOROUGHLY SOAP & WATER. INHL:PROVIDE FRESH AIR.INGEST:NO ACTION NEEDED.

===== Fire Fighting Measures =====

Extinguishing Media:CO*2, FOAM, DRY CHEMICALS

Fire Fighting Procedures:USE SCBA WHEN FIGHTING FIRES INVOLVING THIS MATERIAL.

Unusual

Fire/Explosion Hazard:NONE

===== Accidental Release Measures =====

Spill Release Procedures:OBSERVE ALL PRECAUTIONS.VENTILATE CONFINED AREAS. COLLECT SPILLAGE & PLACE IN APPROVED CONTAINER.

===== Handling and Storage =====

Handling and Storage Precautions:USE ONLY IN WELL VENTILATED AREAS. AVOID INHL DUST. AVOID CONTACT WITH EYES & SKIN. WASH CONTAMINATED CLOTHING BEFORE REUSE.

Other Precautions:LAUNDER CONTAM CLOTHIN G BEFORE REUSE

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE DUST MASK WHEN SAWING OR GRINDING CURED RESIN.

Ventilation:VENT CURING OVENS TO OUTDOORS.PROVIDE LOC EXH IN CONF AREAS

Protective Gloves:USE IMPERVIOUS

Eye Protection:USE SAFETY GLASSES

Other Protective Equipment:NONE

Supplemental Safety and Health

PART A OF TWO PART SCOTCHWELD 1838B/A EPOXY ADHESIVE (GREEN) KIT.UPDATE PER 3M MSDS 1NOV85 (OSHA) DOC# 1031400. 3M GENERIC ID# IS

62-1839-XXXX-X.FORMER P/N:SCOTCHWELD EC1838A.

===== Physical/Chemical Properties =====

Spec Gravity:0.95

Viscosity:PASTE

Solubility in Water:NIL

Appearance and Odor:GREEN VISCOUS PASTE WITH LITTLE ODOR

Percent Volatiles by Volume:0

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

Stability Condition to Avoid:NONE

Hazardous Decomposition Products:POSS CO,CO*2, N DECOMP PRODUCTS WHEN EXP EXCESS HEA

T,FLAME

===== Disposal Considerations =====

Waste Disposal Methods: CURED RESIN: DISPOSE IN APPROVED LANDFILL OR
INCINERATE PER REGS. UNCURED WASTES: INCINERATE IN APPROVED
DISPOSAL FACILITY.

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