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Product ID:MAPP GAS(LIQFD. PETRLM GAS W/METHYL-ACETY-P MSDS Date:11/01/1986 FSC:3439 NIIN:01-195-8717 **MSDS Number: BGQHT** === Responsible Party === Company Name: AIRCO DIV. OF "THE BOC GROUP" INC. Address:575 MOUNTAIN AVE. City:MURRAY HILL State:NJ ZIP:07974 Countr y:US Info Phone Num:201-464-8100 Emergency Phone Num:201-464-8100 CAGE:NO185 === Contractor Identification === Company Name: AIRCO DIV. OF "THE BOC GROUP" INC. Address:575 MOUNTAIN AVE. Box:City:MURRAY HILL State:NJ ZIP:07974 Country:US Phone:201-464-8100 CAGE:NO185 Company Name: DIV OF THE BOC GROUP INC AIRCO INC Address:575 MOUNTAIN AVENUE Box:City:MURRAY HILL State:NJ ZIP:07974 Country:US Phone:908-665-2400 CAGE:6S493 Company Name: UNIWELD PRODUCTS, INC Address:2850 RAVENSWOOD RD Box:8427 City:F

ORT LAUDERDALE State:FL ZIP:33310 Country:US Phone:954-584-2000 CAGE:17941

Ingred Name:METHYL ACETYLENE (PROPYNE) CAS:74-99-7 RTECS #:UK4250000 Fraction by Wt: 44% OSHA PEL:1000 PPM ACGIH TLV:1000 PPM; 9192

Ingred Name:LPG (LIQUEFIED PETROLEUM GAS) CAS:68476-85-7 RTECS #:SE7545000 Fraction by Wt: 56%. OSHA PEL:1000 PPM ACGIH TLV:1000 PPM; 9192

Ingred Name:PROPADIENE(ONE OF THE CONSTITUENTS OF THE METHYL ACETYLENE-PROPAD IENE MIXTURE) CAS:463-49-0

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:A CENTRAL NERVOUS SYSTEM DEPRESSANT & IRRITANT; BEING A SIMPLE ASPHYXIANT, INHALATION AT HI-CONC. SO AS TO EXCLUDE AN ADEQUATE SUPPLY OF OXYGEN TO THE LUNGS WILL CAUSE UNCONSCIOUSNESS, & POSSIBLE DEAT H; REPEATED EXPOSURE TO TOLERABLE LEVELS HA

S NOT SHOWN DELERIOUS EFFECTS.

Effects of Overexposure:INHAL: A CNS DEPRESSANT & IRRITANT; LOW CONC. WILL CAUSE EXCITEMENT & DISORIENTATION; EYE/SKIN: CONTACT W/LIQUID WILL CAUSE FROSTBITE, IRRITATION, OR BLINDNESS. Medical Cond Aggravated by Exposure:NONE LISTED.

First Aid:INHAL: ESCORT CONSCIOUS PARTIES TO AN UNCONTAMINATED AREA & INHALE FRESH AIR. QUICK REMOVAL FROM THE CONTAMINATED AREA IS MOST IMPORTANT.

FOR UNCONSCIOUS INDIVIDUAL GIVE CPR/O2 AS SITUATION DICTATES.; SKIN FOR DERMAL CONTACT OR FROSTBITE, REMOVE CONTAMINATED CLOTHING & FLUSH AFFECTED AREAS W/LUKEWARM WATER. DO NOT USE HOT WATER.

Flash Point Method:CC Flash Point:144F/62.2C Autoignition Temp:Autoignition Temp Text:850F Lower Limits:3.0 Upper Limits:11.0 Extinguishing Media:WATER FOG, DRY CHEMICAL, FOAM Fire Fighting Procedures:DO NOT EXTINGUISH.KEEP CYLINDER COOL W/WATER FOG.IF FLAME EXTINGUISHED,REMOVE ALL IGNITION SOURCES & ALLOW CONTENTS TO VENT; INCREASE VENTIL.TO PRVNT FLAM MX. Unusual Fire/Explosion Hazard:GAS IS HEAVIER THAN AIR & MAY TRAVEL A CONSIDERABLE DISTANCE TO AN IGNITION SOURCE.

Spill Release Procedures:EVACUATE ALL PERSONNEL FROM AFFECTED AREA. USE APPROPRIATE PROTECTIVE EQUIPMENT. IF LEAK IS IN USER'S EQUIPMENT,BE CERTAIN TO PURGE PIP ING W/ AN INERT GAS PRIOR TO ATTEMPTING REPAIRS. IF LEAK IS IN CO NTAINER OR CONTAINER VALVE,CONTACT CLOSEST SUPPLIR

Handling and Storage Precautions: USE ONLY IN WELL VENTILATED AREA & PROTECT FROM PHYSICAL DAMAGE. STORE IN COOL, DRY, WELL VENTILATED AREA OF NON-COMBUSTIBLE CONSTRUCTION.

Other Precautions:STORAGE TEMPERATURE IS NOT TO EXCEED 130F/54C. EARTH-GROUND & BOND ALL LINES & EQUIPMENT ASSOCIATED W/FUE L GAS

SYSTEM. THIS FUEL GAS SHOULD NOT BE HANDLED OR USED IN METALS WHICH FORM ACETYLIDES(EG. C U, AG, MG OR THEIR ALLOYS).

======= Exposure Controls/Personal Protection ===============

Respiratory Protection:NOT NORMALLY REQUIRED. DO NOT ENTER AREA OF HIGH "MAPP" CONCENTRATION UNTIL FIRST PURGING WITH INERT GAS & THEN VENTILATING WITH AIR. Ventilation:PROVIDE LOCAL EXHAUST OR MECHANICAL VENTILATION IF WELDING

OR CUTTING IN CONFINED AREAS WHERE TLV'S MAY BE EXCEEDED.

Protective Gloves:LEATHER GLOVES WHEN WELDING,CUTTING/BRAZ Eye Protection:SAFETY GLASSES W/FILTER LENS #4 OR MORE Other Protective Equipment:APPROPRIATE TYPE APRON. Supplemental Safety and Health 16 OZ "MAPP GAS" CYLINDER IS PART OF KIT (MKT-4L); UNIWELD OBTAINS "MAPP GAS" FROM THE MFR. CITED ON THE MSDS.

HCC:G2 Boiling Pt:B.P. Text:-54 TO -10F Melt/Freeze Pt:M.P/F.P Text:-184F/-120C Vapor Pres:97PSIG:70F Vapor Density:0. 11LB/FT3 Spec Gravity:1.48(G);0.571(L Solubility in Water:SLIGHT Appearance and Odor:COLORLESS GAS W/CHARACTERISTIC UNPLEASANT ODOR. Percent Volatiles by Volume:100

Stability Indicator/Materials to Avoid:YES NATURAL RUBBER; COPPER ALLOY >65% COPPER; SILVER; MERCURY; HALOGENS; ACIDS; METALLIC SODIUM,POTASSIUM,POTAS. PERMANGANT Stability Condition to Avoid:MFR CITES NONE; IGNITION SOURCES, HI-TEMPERATURES Hazardous Deco mposition Products:NONE

Waste Disposal Methods:DO NOT ATTEMPT TO DISPOSE OF WASTE OR UNUSED QUANTITIES. RETURN IN THE SHIPPING CONTAINER PROPERLY LABELED, W/ VALVE PROTECTION CAP IN PLACE TO SUPPLIER FOR PROPER DISPOSAL.

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